

Work Order ID 55633

February 08, 2010 7:45:44 AM



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Item ID: D205-541-044

Accept



Setup Start



Revision ID:

Item Name: Heli-Utility-Basket, RH

Stop



Start Date: 01/26/2010 Start Qty: 1.00



Cust Item ID:

Required Date: 02/02/2010 Req'd Qty: 1.00



Customer:

Reference: Returns 2009 / RA109116

Approvals: Process Plan: u

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
IIN D205-541	Rev G

100 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

8/10/09

46

Quality Control

Original B37723 @ CHG002

110 Receive & Inspect for Damage & Mat'l Certs 0.00



Packaging

Memo

0.00

12/10/09

Packaging

Clean & touch-up the basket as necessary.

New paperwork & decals are required with the new batch # @ CHG002

12/10/09

120 QC5- Inspect part completeness to step on W/O 0.00



QC

Memo

0.00

2) 8/10/09

27








Quality Control



Ensure touch-up are done & basket is clean & Labels etc are complete.

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Revision ID:						
Item Name:	Heli-Utility-Basket, RH				Stop	
Start Date:	01/26/2010	Start Qty:	1.00			
Required Date:	02/02/2010	Req'd Qty:	1.00			
Reference:	Returns 2009 / RA109116					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
	QC:	Date:	SPC (Y/N):	Date:		Stop
						
						

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location:	0.00							
									
Packaging	Memo	0.00							
Packaging	***Linda to adjust stock once credit is finalized****								
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

Pick kit

new hubbys + paper work with new Batches
8/12/09 + chg 002

QC4 -

8/10/2/09

Per 1/2/9

10/03/11

10.03.11

DART			
Dart Aerospace Ltd.			
1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7			
P.N		D205-541-044	
DESC.		Heli-Utility-Basket RH	
LOT		B37723	
MODEL		Bell 205/210/212/214/412	
CHG	CHG002	STC	SH96-120
STC		STC	SR00696NY
STC		STC	

MADE IN CANADA

02729-1